



# Metallic coatings on metallic substrates —

# Electrodeposited and chemically deposited coatings —

# Review of methods available for testing adhesion

The European Standard EN ISO 2819 : 1994 has the status of a  
British Standard

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## National foreword

This Part of BS 5411 has been prepared under the direction of the Surface Coatings (other than Paints) Standards Committee in order to provide a review of methods for checking the adhesion of electrodeposited and chemically deposited coatings. It is a revision of BS 5411 : Part 10 : 1977, which is now withdrawn. It does not give the test methods, as applicable to individual coatings, in full detail but is intended to provide a comprehensive list of methods that are suitable for the purpose of testing adhesion. It is identical with ISO 2819:1980 'Metallic coatings on metallic substrates—Electrodeposited and chemically deposited coatings—Review of methods for testing adhesion', which was prepared with the active participation and approval of the United Kingdom, by Sub-committee 2, Methods of inspection and co-ordination of test methods, of Technical Committee 107, Metallic and other non-organic coatings, of the International Organization for Standardization (ISO).

In 1994 the European Committee for Standardization (CEN) accepted ISO 2819 : 1980 as European Standard EN ISO 2819 : 1994. As a consequence of implementing the European Standard this British Standard is renumbered as BS EN ISO 2819 : 1995 and any reference to BS 5411 : Part 10 should be read as a reference to BS EN ISO 2819.

**Terminology and conventions.** The text of the international standard has been approved as suitable for publication, without deviation, as a British Standard. Some terminology and certain conventions are not identical with those used in British Standards; attention is especially drawn to the following.

The comma has been used throughout as a decimal marker. In British Standards it is current practice to use a full point on the baseline as the decimal marker.

Wherever the words 'International Standard' appear, referring to this standard, they should be read as 'British Standard'.

## Cross-reference

International standard	Corresponding British Standard
ISO 1520-1973	BS 3900 Methods of test for paints Part E4 : 1976 Cupping test (Technically equivalent)

**Additional information.** Some clauses of this standard contain sentences or phrases that can be read as performance requirements and which are therefore out of place in a standard that specifies test methods only. It is expected that these requirements will be deleted from the international standard on its next revision. The texts concerned are:

- (a) in 2.4, the 3rd sentence of the final paragraph:  
'The adhesion of the coating shall be such that there is no evidence of detachment of the coating';
- (b) in 2.5, the 3rd sentence:  
'No detachment of the coating shall occur';
- (c) in 2.11, the final phrase of the 2nd sentence:  
'...but no detachment of the coating from the basis metal shall be visible';
- (d) in 2.12, the final sentence of the 3rd paragraph:  
'No separation, for example by blistering, flaking or exfoliation, of the coating from the basis metal shall occur'.

EUROPEAN STANDARD  
 NORME EUROPÉENNE  
 EUROPÄISCHE NORM

EN ISO 2819

October 1994

ICS 25.220.40

Descriptors: Metal coatings, electrodeposited coatings, chemical plating, tests, adhesion tests, adhesion, mechanical tests, quality control

English version

## Metallic coatings on metallic substrates — Electrodeposited and chemically deposited coatings — Review of methods available for testing adhesion

(ISO 2819 : 1980)

Revêtements métalliques sur bases métalliques —  
 Dépôts électrolytiques et dépôts par voie  
 chimique — Liste des différentes méthodes  
 d'essai d'adhérence  
 (ISO 2819 : 1980)

Metallische Überzüge auf metallische  
 Grundwerkstoffen — Galvanische und chemische  
 Überzüge — Überblick über Methoden der  
 Haftfestigkeitsprüfung  
 (ISO 2819 : 1980)

This European Standard was approved by CEN on 1994-10-26. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member. This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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Ref. No. EN ISO 2819 : 1994 E